



SEMITOP®E1

3-phase Converter-Inverter-Brake (CIB)

SK25DGDL12T7ETE1

Features*

- Optimized design for superior thermal performance
- Low inductive design
- Press-Fit contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

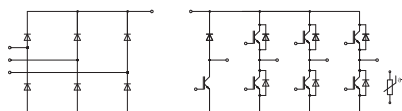
Typical Applications

- Motor drives
- Air conditioning
- Auxiliary Inverters

Remarks

- Recommended $T_{j,op} = -40 \dots +150 \text{ }^{\circ}\text{C}$
- $T_{j,op} > 150 \text{ }^{\circ}\text{C}$ during overload (details on AN19-002)

Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
Inverter - IGBT				
V _{CES}	T _j = 25 °C		1200	V
I _C	λ _{paste} =0.8 W/(mK)	T _s = 70 °C	33	A
	T _j = 175 °C	T _s = 100 °C	27	A
I _C	λ _{paste} =2.5 W/(mK)	T _s = 70 °C	38	A
	T _j = 175 °C	T _s = 100 °C	31	A
I _{Cnom}			25	A
I _{CRM}			50	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 800 V V _{GE} ≤ 15 V V _{CES} ≤ 1200 V	T _j = 175 °C	7	μs
T _j			-40 ... 175	°C
Chopper - IGBT				
V _{CES}	T _j = 25 °C		1200	V
I _C	λ _{paste} =0.8 W/(mK)	T _s = 70 °C	33	A
	T _j = 175 °C	T _s = 100 °C	27	A
I _C	λ _{paste} =2.5 W/(mK)	T _s = 70 °C	38	A
	T _j = 175 °C	T _s = 100 °C	31	A
I _{Cnom}			25	A
I _{CRM}			50	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 800 V V _{GE} ≤ 15 V V _{CES} ≤ 1200 V	T _j = 175 °C	7	μs
T _j			-40 ... 175	°C
Inverse - Diode				
V _{RRM}	T _j = 25 °C		1200	V
I _F	λ _{paste} =0.8 W/(mK)	T _s = 70 °C	17	A
	T _j = 175 °C	T _s = 100 °C	14	A
I _F	λ _{paste} =2.5 W/(mK)	T _s = 70 °C	20	A
	T _j = 175 °C	T _s = 100 °C	16	A
I _{FRM}			45	A
I _{FSM}	t _p = 10 ms, sin 180°, T _j = 150 °C		65	A
T _j			-40 ... 175	°C
Freewheeling - Diode				
V _{RRM}	T _j = 25 °C		1200	V
I _F	λ _{paste} =0.8 W/(mK)	T _s = 70 °C	12	A
	T _j = 175 °C	T _s = 100 °C	10	A
I _F	λ _{paste} =2.5 W/(mK)	T _s = 70 °C	13	A
	T _j = 175 °C	T _s = 100 °C	11	A
I _{FRM}			20	A
I _{FSM}	t _p = 10 ms, sin 180°, T _j = 150 °C		36	A
T _j			-40 ... 175	°C



DGDL-ET

SK25DGDL12T7ETE1



SEMITOP®E1

3-phase Converter-Inverter-Brake (CIB)

SK25DGDL12T7ETE1

Features*

- Optimized design for superior thermal performance
- Low inductive design
- Press-Fit contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

Typical Applications

- Motor drives
- Air conditioning
- Auxiliary Inverters

Remarks

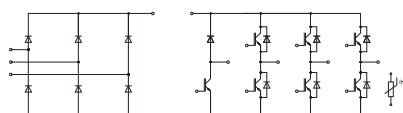
- Recommended $T_{j,op} = -40 \dots +150 \text{ °C}$
- $T_{j,op} > 150 \text{ °C}$ during overload (details on AN19-002)

Absolute Maximum Ratings

Symbol	Conditions	Values	Unit
Rectifier - Diode			
V_{RRM}	$T_j = 25 \text{ °C}$	1600	V
I_F	$\lambda_{paste}=0.8 \text{ W/(mK)}$	$T_s = 70 \text{ °C}$	A
	$T_j = 175 \text{ °C}$	$T_s = 100 \text{ °C}$	A
I_F	$\lambda_{paste}=2.5 \text{ W/(mK)}$	$T_s = 70 \text{ °C}$	A
	$T_j = 175 \text{ °C}$	$T_s = 100 \text{ °C}$	A
I_{FSM}	$t_p = 10 \text{ ms}$	$T_j = 25 \text{ °C}$	A
	$\sin 180^\circ$	$T_j = 150 \text{ °C}$	A
i^2t	$t_p = 10 \text{ ms}$	$T_j = 25 \text{ °C}$	A ² s
	$\sin 180^\circ$	$T_j = 150 \text{ °C}$	A ² s
T_j		-40 ... 175	°C
Module			
$I_{t(RMS)}$	$\Delta T_{terminal}$ at PCB joint = 30 K, per pin	30	A
T_{stg}	module without TIM	-40 ... 125	°C
V_{isol}	AC, sinusoidal, 1 min	2500	V

Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
Inverter - IGBT					
$V_{CE(sat)}$	$I_C = 25 \text{ A}$	$T_j = 25 \text{ °C}$	1.60	1.75	V
	$V_{GE} = 15 \text{ V}$	$T_j = 150 \text{ °C}$	1.78	1.93	V
	chiplevel	$T_j = 175 \text{ °C}$	1.82	1.97	V
V_{CE0}	$T_j = 25 \text{ °C}$		1.00	1.05	V
	$T_j = 150 \text{ °C}$		0.80	0.85	V
	$T_j = 175 \text{ °C}$		0.75	0.80	V
r_{CE}	$V_{GE} = 15 \text{ V}$	$T_j = 25 \text{ °C}$	24	28	mΩ
	chiplevel	$T_j = 150 \text{ °C}$	39	43	mΩ
	$T_j = 175 \text{ °C}$		43	47	mΩ
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 0.53 \text{ mA}$	5.15	5.8	6.45	V
I_{CES}	$V_{GE} = 0 \text{ V}, V_{CE} = 1200 \text{ V}, T_j = 25 \text{ °C}$			1	mA
C_{ies}	$V_{CE} = 25 \text{ V}$	$f = 1 \text{ MHz}$	4.80		nF
C_{oes}	$V_{GE} = 0 \text{ V}$	$f = 1 \text{ MHz}$	0.06		nF
C_{res}		$f = 1 \text{ MHz}$	0.02		nF
Q_G	$V_{GE} = -15 \text{ V} \dots +15 \text{ V}$		354		nC
R_{Gint}	$T_j = 25 \text{ °C}$		0		Ω
$t_{d(on)}$	$V_{CC} = 600 \text{ V}$	$T_j = 25 \text{ °C}$	28		ns
	$I_C = 25 \text{ A}$	$T_j = 150 \text{ °C}$	30		ns
	$R_{G on} = 6.2 \text{ Ω}$	$T_j = 175 \text{ °C}$	32		ns
t_r	$R_{G off} = 6.2 \text{ Ω}$	$T_j = 25 \text{ °C}$	23		ns
	$V_{GE} = +15/-15 \text{ V}$	$T_j = 150 \text{ °C}$	25		ns
	$(T_j = 150 \text{ °C})$	$T_j = 175 \text{ °C}$	26		ns
E_{on}	$di/dt_{on} = 880 \text{ A/μs}$	$T_j = 25 \text{ °C}$	1.41		mJ
	$di/dt_{off} = 210 \text{ A/μs}$	$T_j = 150 \text{ °C}$	2.06		mJ
	$dv/dt = 5400 \text{ V/μs}$	$T_j = 175 \text{ °C}$	2.32		mJ



DGDLE-T

SK25DGDL12T7ETE1



SEMITOP®E1

3-phase
Converter-Inverter-Brake
(CIB)

SK25DGDL12T7ETE1

Features*

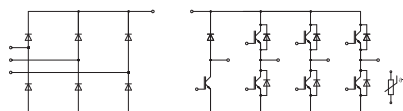
- Optimized design for superior thermal performance
- Low inductive design
- Press-Fit contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

Typical Applications

- Motor drives
- Air conditioning
- Auxiliary Inverters

Remarks

- Recommended $T_{j,op} = -40 \dots +150 \text{ }^{\circ}\text{C}$
- $T_{j,op} > 150 \text{ }^{\circ}\text{C}$ during overload (details on AN19-002)



DGDL-ET

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Inverter - IGBT						
t _{d(off)}	V _{CC} = 600 V	T _j = 25 °C		191		ns
	I _C = 25 A	T _j = 150 °C		231		ns
	R _{G on} = 6.2 Ω	T _j = 175 °C		251		ns
t _f	R _{G off} = 6.2 Ω	T _j = 25 °C		66		ns
	V _{GE} = +15/-15 V	T _j = 150 °C		101		ns
	(T _j = 150 °C)	T _j = 175 °C		108		ns
E _{off}	di/dt _{on} = 880 A/μs	T _j = 25 °C		2.04		mJ
	di/dt _{off} = 210 A/μs	T _j = 150 °C		2.71		mJ
	dv/dt = 5400 V/μs	T _j = 175 °C		3.09		mJ
R _{th(j-s)}	per IGBT, λ _{paste} =0.8 W/(mK)			1.32		K/W
R _{th(j-s)}	per IGBT, λ _{paste} =2.5 W/(mK)			1.06		K/W
Chopper - IGBT						
V _{CE(sat)}	I _C = 25 A	T _j = 25 °C		1.60	1.75	V
	V _{GE} = 15 V	T _j = 150 °C		1.78	1.93	V
	chiplevel	T _j = 175 °C		1.82	1.97	V
V _{CE0}		T _j = 25 °C		1.00	1.05	V
	chiplevel	T _j = 150 °C		0.80	0.85	V
		T _j = 175 °C		0.75	0.80	V
r _{CE}	V _{GE} = 15 V	T _j = 25 °C		24	28	mΩ
	chiplevel	T _j = 150 °C		39	43	mΩ
		T _j = 175 °C		43	47	mΩ
V _{GE(th)}	V _{GE} = V _{CE} , I _C = 0.53 mA		5.15	5.8	6.45	V
I _{CES}	V _{GE} = 0 V, V _{CE} = 1200 V, T _j = 25 °C				1	mA
C _{ies}	V _{CE} = 25 V V _{GE} = 0 V	f = 1 MHz		4.80		nF
C _{oes}		f = 1 MHz		0.06		nF
C _{res}		f = 1 MHz		0.02		nF
Q _G	V _{GE} = -15 V ... +15 V			354		nC
R _{Gint}	T _j = 25 °C			0		Ω
t _{d(on)}	V _{CC} = 600 V I _C = 25 A R _{G on} = 6.2 Ω R _{G off} = 6.2 Ω V _{GE} = +15/-15 V (T _j = 150 °C) di/dt _{on} = 880 A/μs di/dt _{off} = 210 A/μs dv/dt = 5400 V/μs	T _j = 25 °C		28		ns
		T _j = 150 °C		30		ns
		T _j = 175 °C		32		ns
t _r		T _j = 25 °C		23		ns
		T _j = 150 °C		25		ns
		T _j = 175 °C		26		ns
E _{on}		T _j = 25 °C		1.41		mJ
		T _j = 150 °C		2.06		mJ
		T _j = 175 °C		2.32		mJ
t _{d(off)}		T _j = 25 °C		191		ns
		T _j = 150 °C		231		ns
		T _j = 175 °C		251		ns
t _f		T _j = 25 °C		66		ns
		T _j = 150 °C		101		ns
		T _j = 175 °C		108		ns
E _{off}	T _j = 25 °C		2.04		mJ	
	T _j = 150 °C		2.71		mJ	
	T _j = 175 °C		3.09		mJ	
R _{th(j-s)}	per IGBT, λ _{paste} =0.8 W/(mK)			1.32		K/W
R _{th(j-s)}	per IGBT, λ _{paste} =2.5 W/(mK)			1.06		K/W

SK25DGDL12T7ETE1



SEMITOP®E1

3-phase Converter-Inverter-Brake (CIB)

SK25DGDL12T7ETE1

Features*

- Optimized design for superior thermal performance
- Low inductive design
- Press-Fit contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

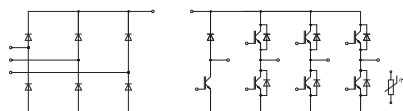
Typical Applications

- Motor drives
- Air conditioning
- Auxiliary Inverters

Remarks

- Recommended $T_{j,op} = -40 \dots +150 \text{ }^{\circ}\text{C}$
- $T_{j,op} > 150 \text{ }^{\circ}\text{C}$ during overload (details on AN19-002)

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Inverse - Diode						
V _F = V _{EC}	I _F = 15 A	T _j = 25 °C		2.38	2.71	V
		T _j = 150 °C		2.44	2.77	V
		chiplevel	T _j = 175 °C		2.26	2.58
V _{F0}	chiplevel	T _j = 25 °C		1.30	1.50	V
		T _j = 150 °C		0.90	1.10	V
		T _j = 175 °C		0.82	0.98	V
r _F	chiplevel	T _j = 25 °C		72	81	mΩ
		T _j = 150 °C		103	111	mΩ
		T _j = 175 °C		96	107	mΩ
I _{RRM}	V _{CC} = 600 V I _F = 25 A V _{GE} = -15 V (T _j = 150 °C) di/dt _{off} = 1050 A/μs	T _j = 25 °C		16		A
		T _j = 150 °C		23		A
		T _j = 175 °C		24		A
Q _{rr}		T _j = 25 °C		1.01		μC
		T _j = 150 °C		2.69		μC
		T _j = 175 °C		3.04		μC
E _{rr}		T _j = 25 °C		0.37		mJ
		T _j = 150 °C		1.17		mJ
		T _j = 175 °C		1.79		mJ
R _{th(j-s)}	per Diode, λ _{paste} =0.8 W/(mK)			2.13		K/W
R _{th(j-s)}	per Diode, λ _{paste} =2.5 W/(mK)			1.74		K/W
Freewheeling - Diode						
V _F = V _{EC}	I _F = 10 A	T _j = 25 °C		2.59	2.94	V
		T _j = 150 °C		2.71	3.08	V
		chiplevel	T _j = 175 °C		2.53	2.89
V _{F0}	chiplevel	T _j = 25 °C		1.30	1.50	V
		T _j = 150 °C		0.90	1.10	V
		T _j = 175 °C		0.82	0.98	V
r _F	chiplevel	T _j = 25 °C		129	144	mΩ
		T _j = 150 °C		181	198	mΩ
		T _j = 175 °C		171	191	mΩ
I _{RRM}	V _{CC} = 600 V I _F = 10 A V _{GE} = -15 V (T _j = 150 °C) di/dt _{off} = 790 A/μs	T _j = 25 °C		8		A
		T _j = 150 °C		14		A
		T _j = 175 °C		16		A
Q _{rr}		T _j = 25 °C		0.58		μC
		T _j = 150 °C		2.01		μC
		T _j = 175 °C		2.37		μC
E _{rr}		T _j = 25 °C		0.36		mJ
		T _j = 150 °C		0.91		mJ
		T _j = 175 °C		1.16		mJ
R _{th(j-s)}	per Diode, λ _{paste} =0.8 W/(mK)			2.64		K/W
R _{th(j-s)}	per Diode, λ _{paste} =2.5 W/(mK)			2.24		K/W



DGDLE-T

SK25DGDL12T7ETE1



SEMITOP®E1

3-phase
Converter-Inverter-Brake
(CIB)

SK25DGDL12T7ETE1

Features*

- Optimized design for superior thermal performance
- Low inductive design
- Press-Fit contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

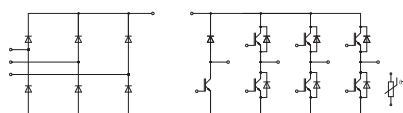
Typical Applications

- Motor drives
- Air conditioning
- Auxiliary Inverters

Remarks

- Recommended $T_{j,op} = -40 \dots +150 \text{ }^{\circ}\text{C}$
- $T_{j,op} > 150 \text{ }^{\circ}\text{C}$ during overload (details on AN19-002)

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Rectifier - Diode						
V _F	I _F = 25 A chiplevel	T _j = 25 °C		1.04	1.30	V
		T _j = 150 °C		0.95	1.21	V
		T _j = 175 °C		0.94	1.21	V
V _{F0}	chiplevel	T _j = 25 °C		0.89	1.09	V
		T _j = 150 °C		0.73	0.92	V
		T _j = 175 °C		0.69	0.88	V
r _F	chiplevel	T _j = 25 °C		6.2	8.5	mΩ
		T _j = 150 °C		8.8	12	mΩ
		T _j = 175 °C		10.0	13	mΩ
I _R	T _j = 150 °C, V _{RRM}				2	mA
R _{th(j-s)}	per Diode, λ _{paste} =0.8 W/(mK)			1.48		K/W
R _{th(j-s)}	per Diode, λ _{paste} =2.5 W/(mK)			1.14		K/W
Module						
M _s	to heatsink		1.6		2.3	Nm
w				25		g
L _{CE}				30		nH
Temperature Sensor						
R ₁₀₀	T _c =100°C (R ₂₅ =5 kΩ)			493 ± 5%		Ω
B _{25/85}	R _(T) =R ₂₅ *exp[B _{25/85} *(1/T-1/298)], T[K]			3420		K



DGDLET

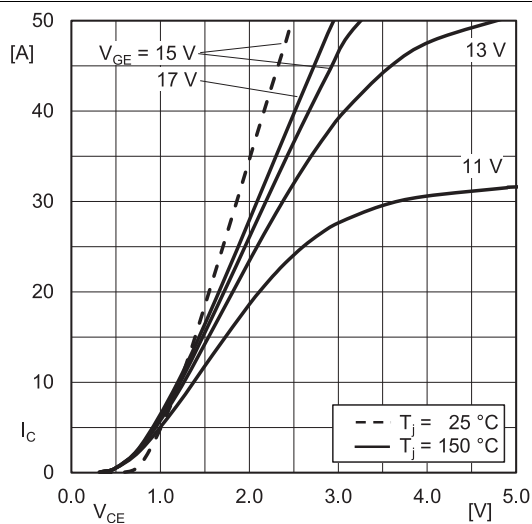


Fig. 1: Typ. IGBT output characteristic, incl. $R_{CC+EE'}$

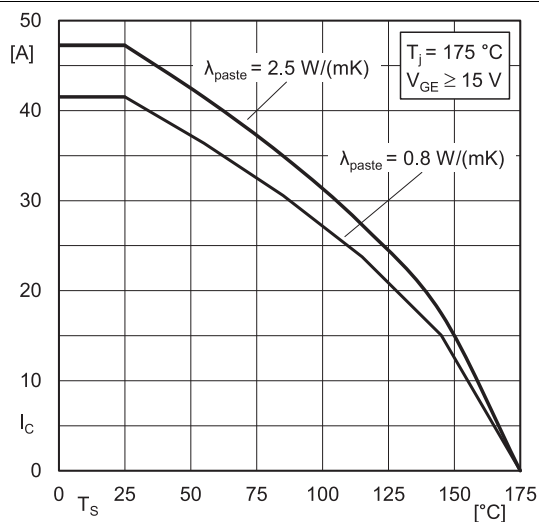


Fig. 2: IGBT rated current vs. temperature $I_C=f(T_s)$

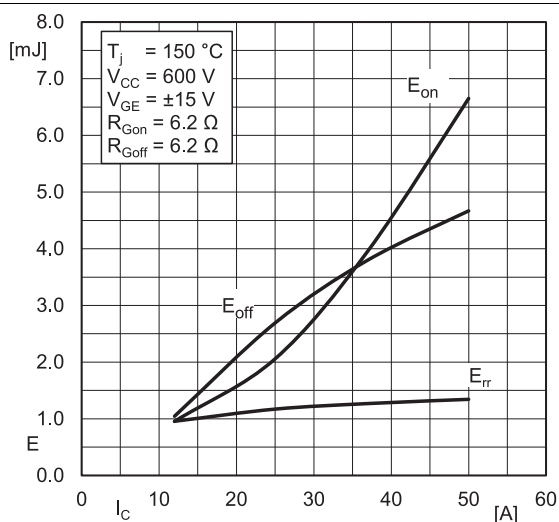


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

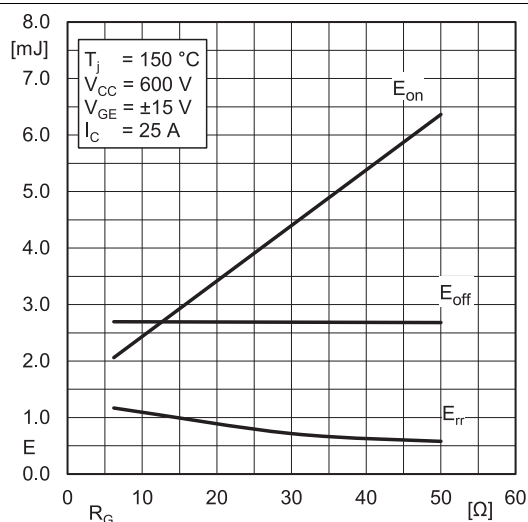


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

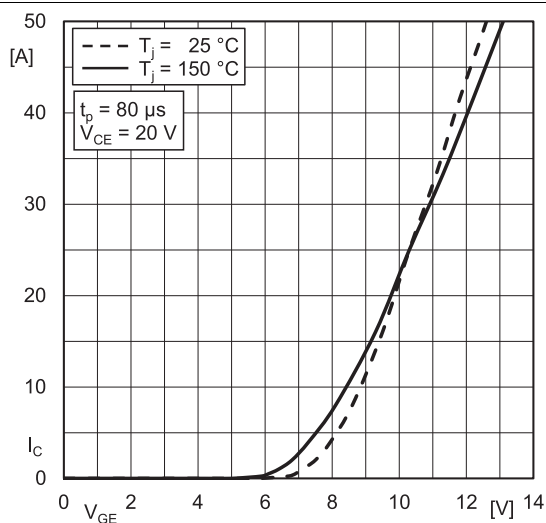


Fig. 5: Typ. IGBT transfer characteristic

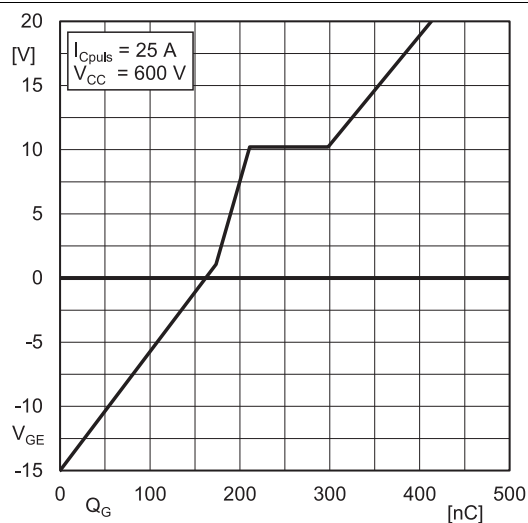


Fig. 6: Typ. IGBT gate charge characteristic

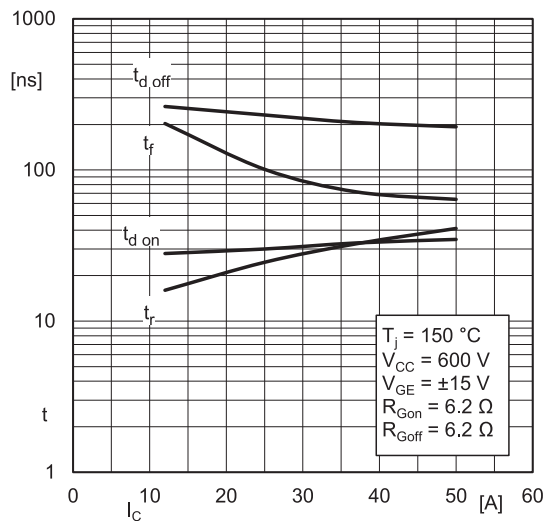


Fig. 7: Typ. switching times = $f(I_C)$

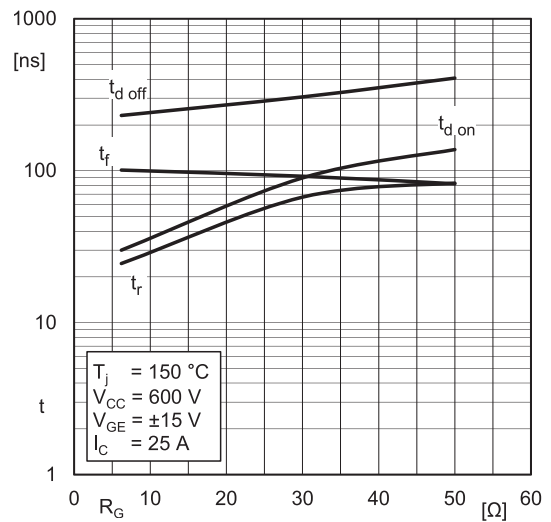


Fig. 8: Typ. switching times = $f(R_G)$

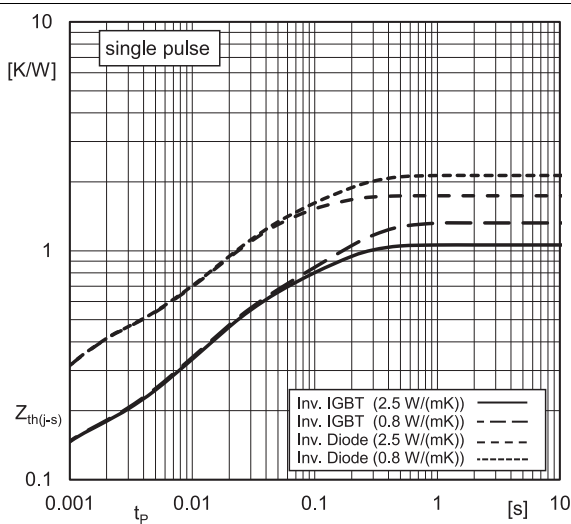


Fig. 9: Typ. transient thermal impedance

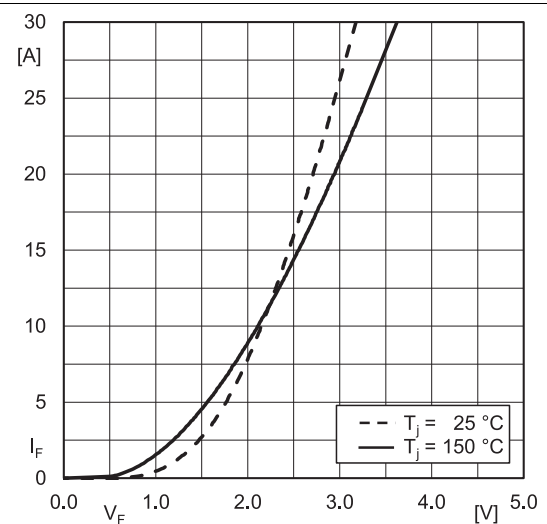


Fig. 10: Typ. Inv. diode forward charact., incl. $R_{CC'} + EE'$

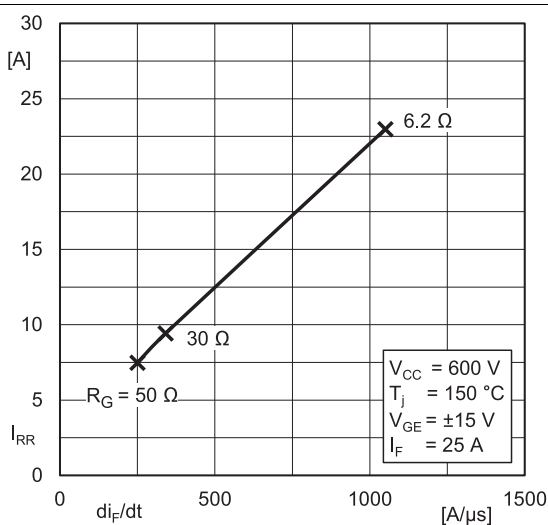


Fig. 11: Typ. Inv. diode peak reverse recovery current

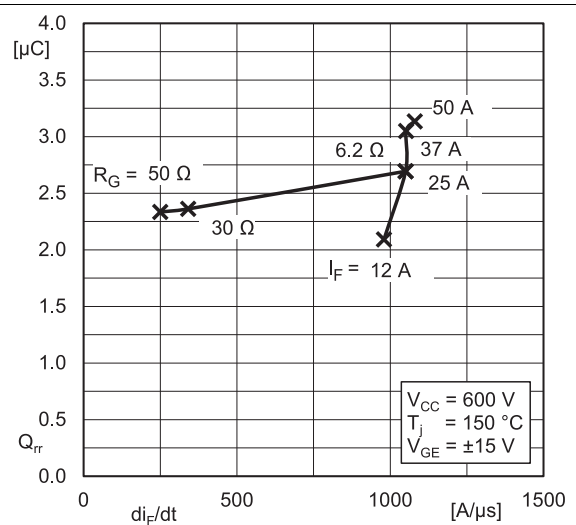


Fig. 12: Typ. Inv. diode reverse recovery charge

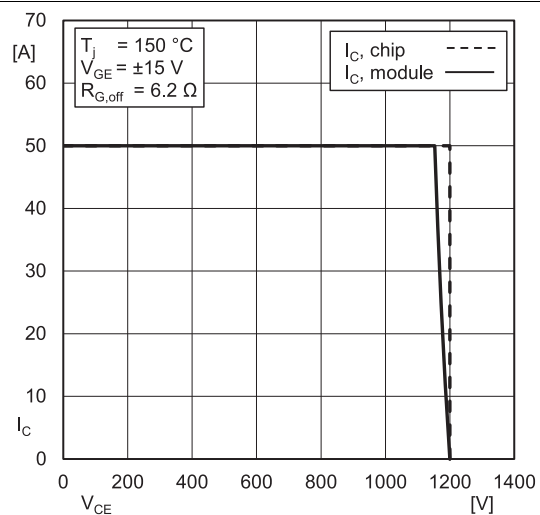


Fig. 13: IGBT Reverse Bias Safe Operating Area (RBSOA)

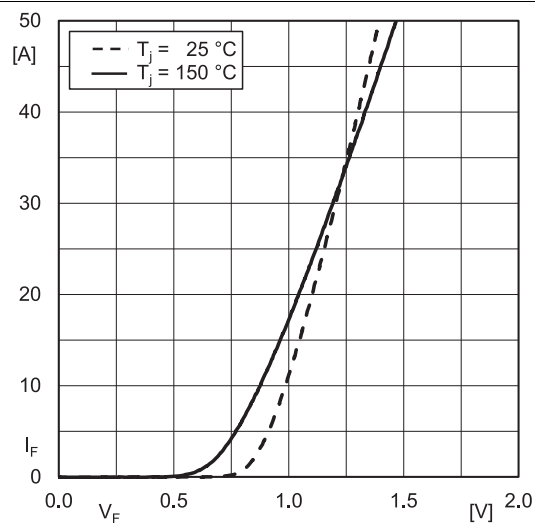
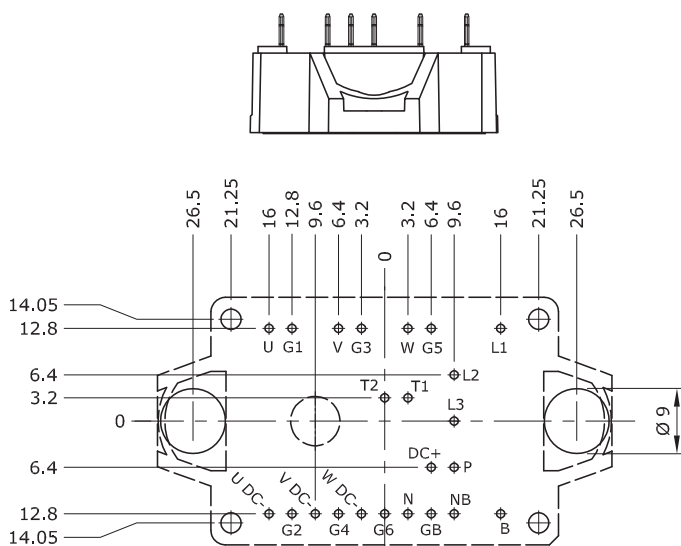
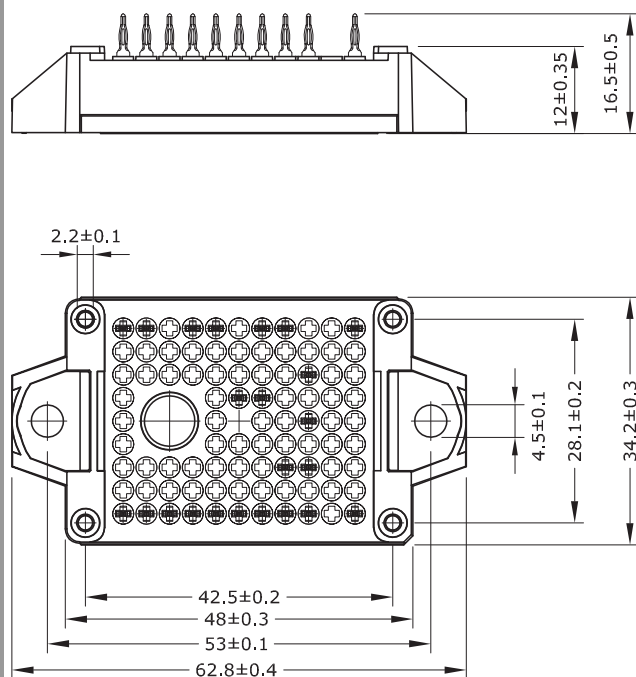


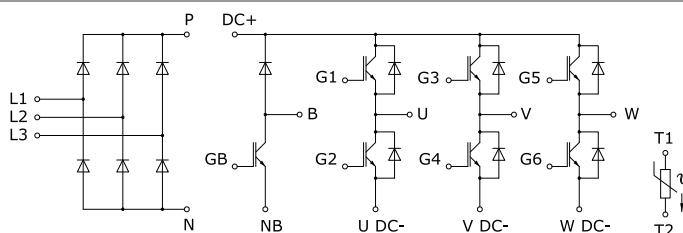
Fig. 14: Typ. Rect. diode forward charact., incl. $R_{CC'+EE'}$

SK25DGDLE12T7ETE1



- Pin-Grid 3.2 mm
- Tolerance of PCB hole pattern $\Phi \pm 0.1$
- Diameters of drill $\Phi 1.15\text{mm}$
- Copper thickness in hole 25 - 50 μm
- Hole specification for contacts:
refer to SEMITOP E1/E2 Mounting Instruction

SEMITOP®E1



DGDLE1

This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

***IMPORTANT INFORMATION AND WARNINGS**

The specifications of SEMIKRON products may not be considered as guarantee or assurance of product characteristics ("Beschaffenheitsgarantie"). The specifications of SEMIKRON products describe only the usual characteristics of products to be expected in typical applications, which may still vary depending on the specific application. Therefore, products must be tested for the respective application in advance. Application adjustments may be necessary. The user of SEMIKRON products is responsible for the safety of their applications embedding SEMIKRON products and must take adequate safety measures to prevent the applications from causing a physical injury, fire or other problem if any of SEMIKRON products become faulty. The user is responsible to make sure that the application design is compliant with all applicable laws, regulations, norms and standards. Except as otherwise explicitly approved by SEMIKRON in a written document signed by authorized representatives of SEMIKRON, SEMIKRON products may not be used in any applications where a failure of the product or any consequences of the use thereof can reasonably be expected to result in personal injury. No representation or warranty is given and no liability is assumed with respect to the accuracy, completeness and/or use of any information herein, including without limitation, warranties of non-infringement of intellectual property rights of any third party. SEMIKRON does not assume any liability arising out of the applications or use of any product; neither does it convey any license under its patent rights, copyrights, trade secrets or other intellectual property rights, nor the rights of others. SEMIKRON makes no representation or warranty of non-infringement or alleged non-infringement of intellectual property rights of any third party which may arise from applications. Due to technical requirements our products may contain dangerous substances. For information on the types in question please contact the nearest SEMIKRON sales office. This document supersedes and replaces all information previously supplied and may be superseded by updates. SEMIKRON reserves the right to make changes.